

CAPABILITIES

Process - ISO 9001:2008 Certified

- CNC Turning 3" max diameter through spindle 8" max chucking diameter
- CNC Swiss ¾" max diameter
- CNC Horizontal Mill 16" Cube
- CNC Vertical Mill 15" x 30"
- CNC Secondary Drill/Tap 12 ½" x 31 ½"
- Rotary Transfer Machining Center Currently set for ¼" diameter
- Assembly
- CNC External Grinding for OD grinding of rubber molded shafts and cores

Raw Materials (Material forms include bar, rod, forgings & castings)

- Carbon Steels
- Brass
- Bronze
- Copper
- Aluminum
- Stainless Steels
- Monel
- Plastics
- Zinc (Die Cast)

Major Secondary Operations

In-House

- Sawing
- Drill & Tap
- Light Electro-Mechanical Assembly
- Parts Washing
- Roller Burnishing
- Thread Rolling

Through Supply Chain

- Plating
- Anodizing
- Paint and Chemical Coatings and Finishes
- Heat Treat and Annealing
- Sheet Metal Fabrication
- Welding
- Brazing
- Grinding
- Plastic and Rubber Molding
- Gear Cutting
- Broaching
- EDM
- Screw Machining

This list is not all inclusive, but intended to provide an overview of C&L Supreme's capabilities.